

Journal Article

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1 **The influence of pH and monovalent ions on the gelation of pectin**
2 **from the fruit seeds of the creeping fig plant**

3
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23 **Highlights**

- 24 ● LM Pectin was obtained from creeping fig seeds by water extraction.
- 25 ● The pectin formed 'acid gels' on reducing the pH to below 3.5
- 26 ● Gelation of pectin solutions was observed on addition of monovalent salts at pH 4.5
- 27 ● Thermal hysteresis is observed for salt induced gels

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45 **ABSTRACT:**

46 Pectin from the fruit seeds of the creeping fig plant was extracted and its chemical
47 composition and rheological properties determined. It was found to consist of ~87%
48 galacturonic acid with a degree of methoxylation of ~20%. The polysaccharide produced a
49 viscous solution at pH 4.5 and was shown to form strong gels when the pH was reduced by
50 the addition of glucono-delta lactone. It was concluded that as the pH was lowered, the
51 reduction in electrostatic repulsions between the pectin chains facilitated chain association
52 mainly through hydrogen bonding. The rate of gelation increased considerably as the pH was
53 reduced. Although the pectin was in the form of a solution at pH 4.5, the addition of Na⁺ and
54 K⁺ salts resulted in gel formation. The strength of the gels was found to be dependent on both
55 the concentration and nature of the added electrolyte in accordance with the Lyotropic series.
56 It has been suggested that the role of the electrolyte was to reduce the electrostatic repulsions
57 between the carboxylate groups along the pectin chains thus facilitating chain association.
58 Association is promoted by the presence of a low concentration of Ca²⁺ ions (1.88% w/w)
59 naturally present in the extracted material which facilitated the crosslinking of the pectin
60 chains in addition to the association through hydrogen bonding.

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62 **Keywords:** Creeping fig seeds; Pectin; Gelation; Rheology

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67 **1. Introduction**

68 Creeping fig (*Ficus pumila* Linn.), also known as climbing fig and creeping rubber plant,
69 is a species of perennial plant of the mulberry family. It grows on trees or rocks in the warm
70 and humid regions of Asia, such as southwestern China, Taiwan, Japan and India. The plant
71 produces a fruit and the fruit seeds have a long history of use for making summer drinks
72 (locally referred to as “Liangfen”, a transparent gel-like food) in China. The seeds produce a
73 viscous fluid after repeated scrubbing in water and then Ca-containing substances such as
74 plant ash are added and a gel is formed after standing for a while.

75 To date, there have been very few reported studies on the physicochemical properties
76 and characteristics of this viscous fluid (Chen, et al., 2014; Liang, et al., 2012). Liang, et al.,
77 (2012) extracted the material from the seeds using water at 25 °C, 80 mM ammonium oxalate
78 and 30 mM HCl. Characterisation of the sample extracted using water showed that it
79 contained ~87% galacturonic acid with a degree of methoxylation (DM) of 14.6%, together
80 with small amounts of rhamnose, arabinose and mannose (0.74%, 1.77% and 0.81%
81 respectively) indicating that it was a type of pectin. The samples extracted using ammonium
82 oxalate and HCl were found to contain 85.8% and 77.9% galacturonic acid respectively with
83 DM values of 14.2% and 42.6%.

84 In the Food Industry pectin is classified into low methoxyl (LM) and high methoxyl
85 (HM) pectins. LM pectins have a DM, below 50% and typically 20-50%, while HM pectins
86 have a DM above 50% and typically 50-80% (Rolin, 1993; Endress, 2011). It is well known
87 that LM pectins form gels in the presence of divalent ions, typically at pH values in the range
88 3-5. The affinity of pectin for Mg ions is significantly less than for Ca, Sr, and Ba ions (Kohn,

89 1975; Thom, Grant, Morris & Rees, 1982). The mechanism of gel formation for LM pectin
90 and also for alginate, a structurally similar polysaccharide, has been described by the
91 “egg-box model” (Grant, Morris, Rees, Smith, & Thom, 1973; Thom, Grant, Morris & Rees,
92 1982). It was proposed that the linear chains of (1,4) linked α -D-galacturonic acid residues, in
93 the case of pectin and the (1,4) linked α -L-guluronic acid chains in the case of alginate adopt
94 2-fold screw symmetry. This gives rise to a buckled chain which facilitates coordination of
95 the Ca^{2+} ions through the oxygen atoms of the pyranose ring in addition to electrostatic
96 interaction with the uronic acid groups which facilitates crosslinking of the polysaccharide
97 chains. Differences in the behaviour observed between alginate and pectin by circular
98 dichroism were reported to indicate greater selectivity of ion binding for alginate. Braccini &
99 Pérez, (2001) investigated the binding of Ca^{2+} ions to both linear (1,4) linked
100 α -D-galacturonic acid and (1,4) linked α -L-guluronic acid chains through molecular
101 modelling studies and also found that Ca^{2+} ions did not bind selectively to polygalacturonate
102 but did to polyguluronate. They concluded that whereas the “egg-box model” adequately
103 describes the gelation of alginate it was not entirely appropriate for the gelation of pectin.
104 Siew, Williams & Young studied the binding of Mn^{2+} ions with pectin and alginate by EPR
105 spectroscopy and found that the amount of Mn^{2+} ions bound to the chains corresponded to
106 $[\text{Mn}^{2+}] : [\text{COO}^-]$ ratios of ~0.25 and 0.2 respectively. In addition it was noted that maximum
107 binding was achieved when the effective linear charge parameter, ξ_{eff} , reduced to a value of
108 ~1.

109 Liang, et al., (2012) reported that the water extracted pectin from creeping fig seeds was
110 found to contain mainly K^+ and Ca^{2+} ions as counterions. Some preliminary experiments

111 were carried out to evaluate the gel forming properties of the pectin using a Brookfield
112 CT3-100 texture analyser. Solutions were produced at concentrations of 0.2%-1% in the
113 presence of 1 mM CaCl₂ and 0.1 M NaCl and were found to form gels. The gel strength
114 increased with pectin concentration and time. The fact that gels were formed at all is
115 surprising since the overall concentration of Ca²⁺ ions present was low. For example, for the
116 1% solution the [Ca²⁺]:[COO⁻] ratio has been calculated to be ~0.1:1 which is far lower than
117 expected for gel formation (Siew, Williams, & Young, 2005; Han et al., 2017). It is likely,
118 therefore, that the presence of 0.1 M NaCl has a significant role to play in the gelation
119 process.

120 Interestingly, other workers have reported on the gelation of pectin by addition of
121 sodium and potassium salts. Ström, Schuster, & Goh, (2014) investigated the rheological
122 behaviour of two LM pectin samples (DM 37%) and with degrees of blockiness (DB) of 40%
123 and 57%. The high DB pectin produced solutions with a higher viscosity at pH 3 compared to
124 pH 5. Small deformation oscillation measurements showed that the mechanical spectrum of a
125 3% solution at pH 3 was characteristic of a weak gel structure with a G' value of ~150 Pa at a
126 frequency of 1 Hz. The value of G' for a 1% solution was found to increase in the presence of
127 monovalent ions (0.05 M) with the greater effect occurring in the order Li⁺ < Na⁺ < K⁺. More
128 recently, Wang, et al., (2019) studied the gelation of citrus pectin in the presence of
129 monovalent cations under alkaline conditions. Experiments were performed on a sample of
130 citrus pectin DM ~80% and Mw 714 kg/mol. Pectin solutions were prepared at
131 concentrations of 1-3% at varying concentrations of NaCl and KCl, (0.2-1.4 M) and NaOH or
132 KOH (0.3-0.5 M). It was found that the addition of NaOH + KCl, KOH + NaCl and NaOH +

133 NaCl to 1% pectin resulted in gelation within 1 min. However, addition of KOH + KCl did
134 not lead to gelation at 1% pectin but gels were formed at 2% pectin and above. Gelation did
135 not occur when KOH, NaOH, KCl and NaCl were added alone. The strength of the gels
136 formed depended on the nature and concentration of the electrolytes added. It was found that
137 Na⁺ ions produced stronger gels than K⁺ under alkaline conditions. The effect of the alkali on
138 the DM and molar mass was not reported.

139 It is known that pectin and alginate will form gels in the absence of Ca²⁺ ions at pH
140 values below the pKa (~3.5) but there have been relatively few studies reported on this
141 (Atkins, Mackie, Parker, & Smolko, 1971; Draget, Bræk, & Smidsrød, 1994; King, 1983;
142 Gilsenan, Richardson & Morris, 2000). It has been postulated that gelation is brought about
143 by association of the polysaccharide chains at low pH by hydrogen bonding. The pectin from
144 creeping fig seeds has a very low DM and it is likely that it will be able to form gels under
145 acid conditions. The aim of the present work, therefore, is to gain a fundamental
146 understanding of the gelation mechanism of the pectin from creeping fig seeds and in
147 particular to evaluate the role of pH and monovalent ions on the gelation process. The results
148 will be relevant to the behaviour of LM pectins generally.

149 **2. Materials and Methods**

150 **2.1. Materials**

151 The fruit from creeping fig plants was picked in Nantian Village, Jishui County, Ji'an
152 City, Jiangxi Province, China in July 2019 and was cut open to collect seeds. The fresh seeds
153 were dried at 60 °C for 5 h, packed in a vacuum bag and stored at room temperature until use.

154 **2.2. Extraction and purification of pectin**

155 Extraction and purification was carried out according to the method of Liang, et al.,
156 (2012) with some modifications. The dried creeping fig seeds were heated at 95 °C for 90
157 min to inactivate the pectinase activity. The seeds were placed in distilled water at a ratio of
158 1:20 (w/v) and slow stirring for 30 min at room temperature. The mixture was filtered
159 through a fine-pore nylon cloth to obtain a clear water extract. The residue was re-dispersed
160 in distilled water and stirred again to obtain a second extract. The two filtrates were combined
161 and precipitated by the addition of ethanol to obtain a final concentration of 50% (v/v). The
162 precipitate was washed successively with 70%, 80%, 90% and absolute ethanol and air-dried
163 in a fume hood at room temperature.

164 The sample was further purified by placing 20 g of the above pectin sample in a Buchner
165 funnel and passing through 4 × 50 mL aliquots of the solution containing a 50:50 vol%
166 solution of [5 mM EDTA and 0.25 M NaCl]: isopropanol. This was followed by 4 × 50 mL
167 aliquots of 50% aqueous ethanol and then 2 × 50 mL absolute ethanol. The pectin sample was
168 collected and placed in an oven at 40 °C overnight to dry.

169 The DM was determined by titration (Mizote, Odagiri, Tōei, & Tanaka, 1975) and found
170 to be $20.63 \pm 0.12\%$. The galacturonic acid content was determined using the meta-hydroxy
171 diphenyl method (Blumenkrantz & Asboe-Hansen, 1973) and found to be $87.03 \pm 0.72\%$. The
172 protein content was $1.61 \pm 0.37\%$ ($N \times 6.25$) as determined by the Kjeldahl procedure. The
173 ferulic acid content of $0.22 \pm 0.04\%$ was determined by measuring the absorbance at a
174 wavelength of 310 nm (ultraviolet-visible spectroscopy, Pgeneral T6, China) (Siew &
175 Williams, 2008). The metal ion content of the sample was determined by Nu-Instruments,
176 Wrexham UK using an Attom ES high resolution ICP-MS using a 0.2% solution and it was

177 found to contain 2.99% Na⁺, 0.09% K⁺, 0.78% Mg²⁺, 1.88% Ca²⁺, 0.03% Ba²⁺ and 0.01%
178 Sr²⁺ (w/w%).

179 **2.3. Preparation of pectin solution**

180 1% pectin solution was prepared by dispersing 1.00 g of pectin in 100 ml of distilled
181 water and stirred slowly overnight at room temperature. The dispersion was centrifuged at
182 2500 rpm for 30 min to obtain a clear pectin solution. The actual concentration of pectin was
183 determined by gravimetric analysis by drying clear pectin solution in an oven at 40 °C
184 overnight. The concentration of the pectin solution was found to be 8.53 ± 0.02 mg/mL.

185 **2.4. Preparation of pectin gel**

186 **2.4.1. Effect of pH on the gelation properties of pectin**

187 The initial pH of the pectin solution was 4.50 and was adjusted by the addition of
188 various concentrations of glucono-delta-lactone (GDL) which slowly hydrolysed to form
189 gluconic acid, thus reducing the pH. The GDL (0.5 - 7% w/v) was added at room temperature
190 and stirred rapidly for 1 min giving final pH values of 3.70 -2.57.

191 **2.4.2. Effect of monovalent ions on the gelation properties of pectin**

192 The effect of monovalent ions on the gelation properties of pectin was studied by the
193 addition of various amounts of 2 M salt (NaCl, NaI, NaNO₃, KCl, KI, EDTA) stock solutions.
194 The final concentration for salt used was 35 mM, 70 mM and 105 mM. The appropriate
195 amount of salt stock solution was added to the pectin solution and stirred rapidly for 1 min at
196 room temperature.

197 **2.4.3. Effect of NaCl at various pH on the gelation properties of pectin**

198 The effect of the NaCl at various pH on the gelation properties of pectin was studied by

199 adjusting the pH of the pectin solution to 5.0, 5.5 and 6.0 using 1 M NaOH. The appropriate
200 amount of NaCl stock solution was then added with rapid stirring for 1 min to make a final
201 NaCl concentration of 70 mM.

202 **2.4. Rheological measurements**

203 The rheological properties were measured using an advanced rheometer AR 2000ex (TA
204 instruments, New Castle, DE, USA) equipped with two different geometry systems (vane
205 rotor and cross-hatched parallel plate). The vane rotor was used for time sweep and frequency
206 sweep measurements and the cross-hatched parallel plate was used for temperature sweep
207 measurements. The vane rotor geometry consists of four thin blades arranged at equal angles
208 around a small cylindrical shaft: the radius of the blades was 14 mm and the height of the
209 blades 42 mm. It was immersed in the sample contained in a cylindrical cup with a 15 mm
210 radius. The cross-hatched parallel plate geometry was composed of a lower stationary steel
211 plate and an upper cross-hatched plate with a 40 mm diameter and 0.5 mm separation.

212 The time sweep test was performed at 20 °C to investigate the time dependence of the
213 storage and loss moduli (G' and G'') of the pectin gels. Approximately 30 ml of the sample
214 prepared as described in section 2.4 was loaded into a pre-equilibrated (20 °C) cylindrical cup.
215 The blade was lowered and the gap set to 2000 μm . Samples were subjected to a time sweep
216 over 180 min after equilibration for 5 min. An oscillation frequency of 1 Hz and a strain
217 amplitude of 1% was used in order to be within the limit of the linear viscoelastic regime.

218 The frequency dependence of the moduli of the pectin gels were determined using a
219 frequency sweep from 0.01 to 10 Hz at a constant 1% strain.

220 The temperature sweep was used to determine the effect of temperature on the storage

221 and loss moduli, G' and G'' . Approximately 2 ml of 1% pectin solution containing varying
222 amounts of NaCl prepared as described in section 2.4 was heated to 80 °C then placed onto
223 the plate (preheat to 80 °C) and the gap was set at 1000 μm . After equilibrium for 5 min,
224 temperature sweeps were carried out from 80 to 20 °C and 20 to 80 °C, with cooling/heating
225 rates of 0.5 °C/min at a constant frequency of 1 Hz and a strain of 1%.

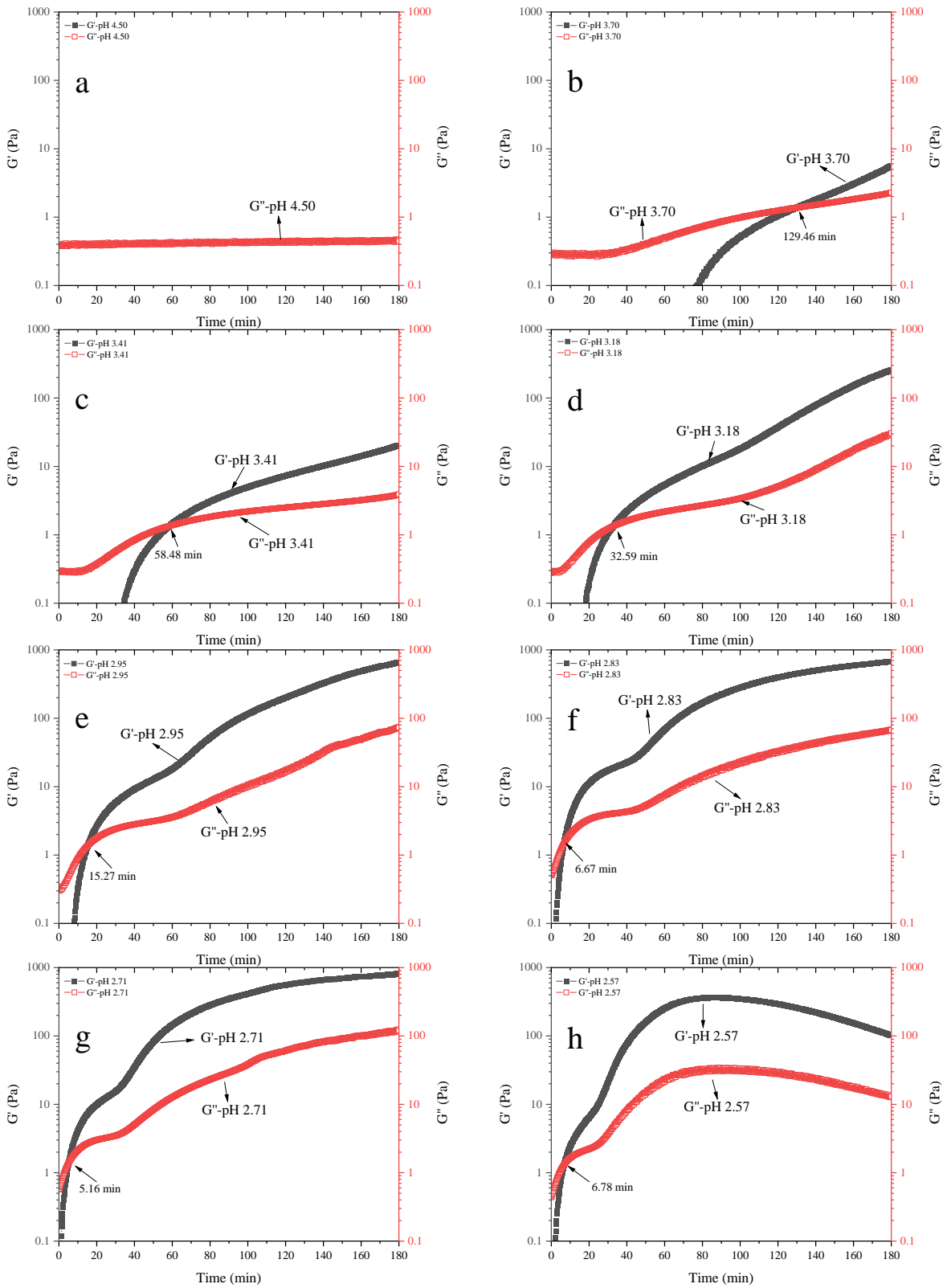
226 **2.5. Statistical analysis**

227 All of the experiments were carried out in triplicate. Statistical analysis was carried out
228 using IBM SPSS Statistics for Windows, version 25 (IBM Corp., Armonk, NY). The results
229 were expressed as mean \pm standard deviations.

230 **3. Results and Discussion**

231 **3.1. Influence of pH on the gelation properties of pectin**

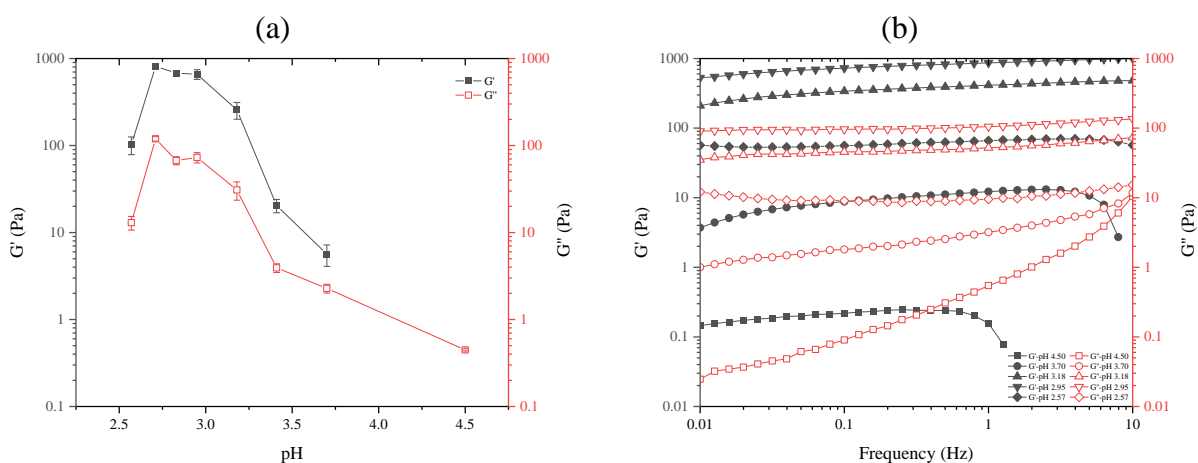
232 Various amounts of GDL solid were added to the pectin solutions in order to adjust the
233 pH and the values of G' and G'' at a frequency of 1 Hz were determined as a function of time.
234 The results are presented in *Figure 1*.



235 **Figure 1.** G' and G'' for 1% pectin solutions at varying pH as a function of time, the
 236 letters a-h represent pH 4.50, 3.70, 3.41, 3.18, 2.95, 2.83, 2.71 and 2.57 respectively. (pH
 237 adjustment was made by addition of various concentrations of solid GDL).
 238

239 The initial solution without GDL addition had a pH of 4.50 and was a liquid with G''
 240 greater than G' over the frequency range studied. G'' had a value of ~ 0.4 Pa and G' a value of
 241 ~ 0.1 Pa (not shown). As noted in the Materials section the sample does contain a small
 242 amount of Ca^{2+} and Mg^{2+} ions. The amount of Ca^{2+} ions present in our sample is equivalent to
 243 a stoichiometric ratio of $\sim 0.09:1$ $[\text{Ca}^{2+}]:[\text{COO}^-]$ and is insufficient to induce gelation at pH
 244 4.5. Ratios greater than 0.3:1 are required for network formation to occur (Siew, Williams &
 245 Young, 2005; Han et al., 2017). Also as noted above, it has previously been reported that
 246 Mg^{2+} ions are not effective at inducing pectin gelation (Kohn, 1975; Thom, Grant, Morris &
 247 Rees, 1982).

248 On the addition of GDL, it is seen that the values of G' and G'' increased over time and
 249 that G' became greater than G'' indicating that gelation had occurred. The G' and G'' values at
 250 a frequency of 1 Hz for the pectin samples after 180 min are shown as a function of pH in
 251 *Figure 2a*. It is clearly seen that the values increased significantly below the pKa value of
 252 3.50 (Han et al., 2017) as the carboxylate groups became less ionised. The values of G' and
 253 G'' are shown as a function of frequency in *Figure 2b* at the various pH values. G' is greater
 254 than G'' for all samples (apart from the sample at pH 4.50) and both are only slightly
 255 dependent on frequency. This is clear evidence for the formation of strong gels (Williams &
 256 Phillips 2009).



257 **Figure 2. G' (solid symbols) and G'' (open symbols) for 1% pectin solutions (a) at a**
258 **frequency of 1Hz after 180 min as a function of pH (b) as a function of frequency, pH**
259 **4.50 (square), pH 3.70 (circle), pH 3.18 (up-triangle), pH 2.95 (down-triangle), pH 2.57**
260 **(diamond).**

262 The time to reach the G' and G'' crossover point (*Figure 1*) is seen to decrease gradually
263 with increasing GDL concentration and consequently to a decrease in pH. For the system at
264 pH 3.76, for example, the crossover point occurs after 129 min and the G' and G'' values
265 were 5.6 Pa and 2.2 Pa respectively while for the sample at pH 2.71 the crossover occurs after
266 5.16 min and G' and G'' have values of 812.8 Pa and 119.5 Pa respectively. A similar
267 behaviour was initially observed for the system at pH 2.57 with G' and G'' increasing but
268 over time both G' and G'' values were found to decrease. This may be a consequence of the
269 high concentration of GDL in this system which is equivalent to ~0.4 M gluconic acid. It is
270 interesting to note that Draget, et al., (1994) carried out similar experiments on the gelation of
271 alginate on the addition of GDL and observed similar findings. They found that G' increased
272 significantly with time up to ~180 min and then less slowly. They also reported that the value
273 for Young's modulus decreased at higher additions of GDL (0.8 M). The kinetic plot showing
274 the time for the G' and G'' crossover as a function of pH is given in *Figure 3a*. A theoretical
275 plot showing the percentage dissociation of the carboxyl groups calculated from the pKa is
276 given as a function of pH is given in *Figure 3b*.

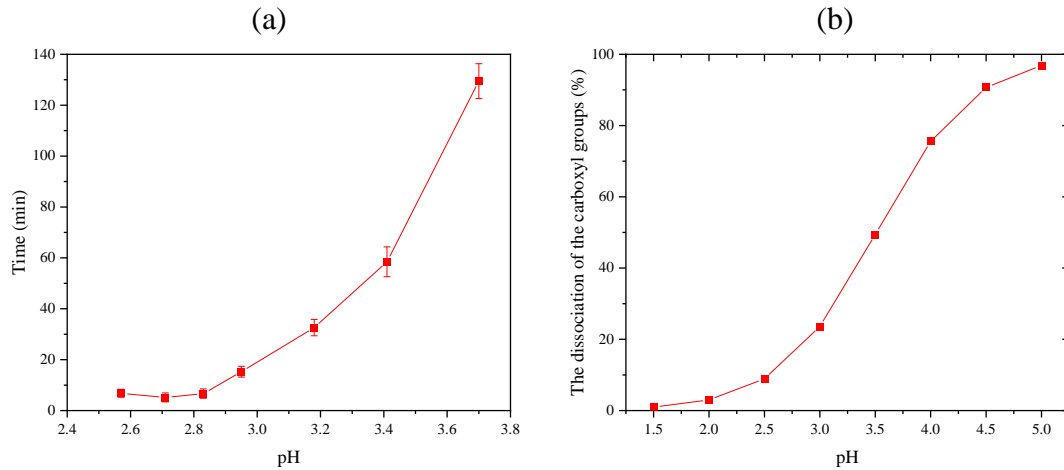
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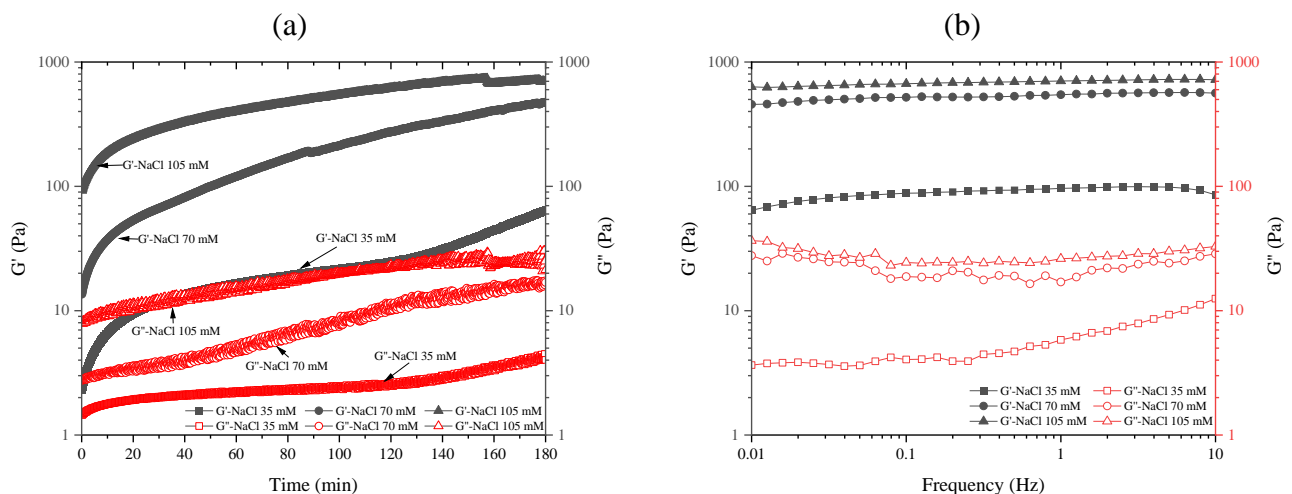
282 **Figure 3. (a) Time for the crossover of G' and G'' and (b) the dissociation of the**
 283 **galacturonic acid groups as a function of pH.**
 284

285 The strongest gels were formed at pH values below 2.5 corresponding to degrees of
 286 dissociation of less than ~10%. It is evident that gelation occurs as a consequence of the
 287 association of the pectin chains brought about through hydrogen bonding. The results are in
 288 accordance with those of Gilsenan, Richardson & Morris, (2000) who determined the
 289 mechanical spectra of LM pectin with DM 31% as a function of pH. They reported that G'
 290 and G'' values increased as the pH was lowered from 4 to 1.6 by addition of HCl. At pH
 291 values of 4 and 3 the mechanical spectra were typical of a dilute solution with low G' and G''
 292 values and both frequency dependent. When the pH was lowered further to 2 and 1.6, the
 293 mechanical spectra were typical of strong gels with G' values greater than G'' over the
 294 frequency range studied. Since X-ray fibre diffraction analysis had indicated that pectic acid
 295 had three-fold symmetry it was suggested that gelation resulted from the association of
 296 three-fold helical chains through hydrogen bonding. We argue that the association is
 297 facilitated by the reduction in the electrostatic charge repulsions between the pectin chains as
 298 the degree of dissociation of the carboxylate groups is reduced enabling them to approach
 299 each and for interaction to occur. The reduction in electrostatic repulsions also influences the

300 rate of gelation. The lower the proportion of anionic charges the faster is the rate of gelation.
 301 It is also worth noting that a small percentage of the galacturonic acid residues are
 302 methoxylated and it is possible, therefore, that some hydrophobic interaction could also occur
 303 through the methoxyl groups following the association of the pectin chains particularly if the
 304 methoxyl groups occur in blocks. The pectin also contains a small percentage of ferulic acid
 305 which could also give rise to hydrophobic interaction. Since the carboxyl groups along the
 306 pectin chain are virtually all in the non-ionised form any Ca^{2+} ions present cannot be
 307 involved in the gelation process.

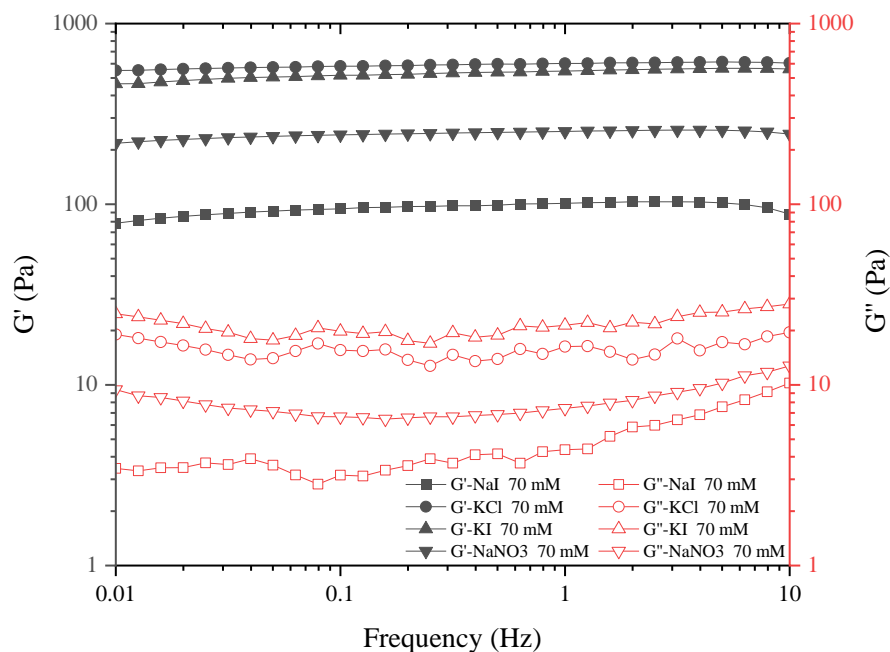
308 3.2. Influence of monovalent cations on the gelation properties of pectin

309 The effect of the addition of various concentrations of NaCl on the values of G' and G''
 310 at 1 Hz for pectin solutions at pH 4.50 are given as a function of time in *Figure 4a*. It is noted
 311 that both G' and G'' increase rapidly initially with time and tend towards a plateau value over
 312 the course of the experiment. The values increase with increasing NaCl concentration. G' and
 313 G'' are plotted as a function of frequency in *Figure 4b* and it is noted that G' is significantly
 314 greater than G'' for all of the samples and that they are both independent of frequency which
 315 is typical of a strong gel. The G' values obtained at a NaCl concentration of 105 mM are
 316 similar to the values obtained for the sample at pH 2.71 in the absence of NaCl.

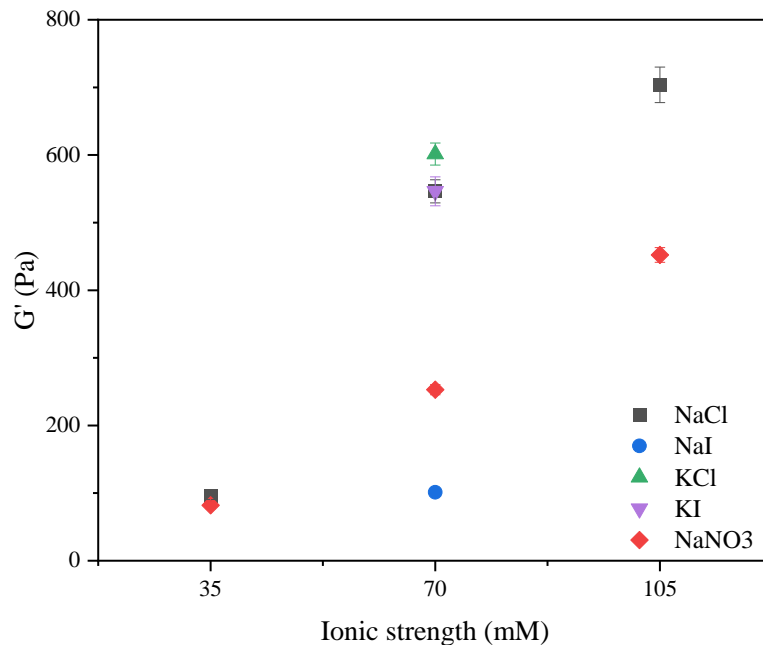


317 **Figure 4. G' (solid symbols) and G'' (open symbols) for 1% pectin solutions at pH**
 318 **4.5 in the presence of varying concentrations of NaCl (a) as a function of time and (b) as**
 319 **a function of frequency. The concentrations of NaCl 35 mM (square), 70 mM (circle),**
 320 **105 mM (up-triangle).**
 321

322 At pH 4.50 the galacturonic acid residues will be largely dissociated (*Figure 3b*) and
 323 there will be strong repulsions between the pectin chains. On the addition of NaCl the
 324 repulsions between the chains will be screened which will enable the chains to associate and
 325 form a three-dimensional gel network. Further experiments were carried out on 1% pectin
 326 solutions at pH 4.50 in the presence of a number of different salts and the plots of G' and G''
 327 as a function of frequency are presented in *Figure 5* and the values of G' at a frequency of
 328 1Hz are given as a function of ionic strength are shown in *Figure 6*.



329 **Figures 5. G' (solid symbols) and G'' (open symbols) for 1% pectin solutions at pH**
 330 **4.50 in the presence of different electrolytes concentrations of 70 mM as a function of**
 331 **frequency. NaI (square), KCl (circle), KI (up-triangle), NaNO₃ (down-triangle).**



332 **Figure 6. G' at a frequency of 1 Hz for 1% pectin solutions at pH 4.50 in the**
 333 **presence of various electrolytes as a function of ionic strength. NaCl (square), NaI**
 334 **(circle), KCl (up-triangle), KI (down-triangle), NaNO₃ (diamond).**
 335

336 It is seen that the values of G' are influenced by the nature of the ions present. G'
 337 increases in the order $I^- < NO_3^- < Cl^-$ and the values are higher for K^+ salts than Na^+ salts at
 338 the different ionic strengths in accordance with the Lyotropic series. The effect of K^+ and Na^+
 339 ions on the gelation process follows the trend reported by Ström, Schuster, & Goh, (2014) but
 340 is contrary to the findings of Wang, et al., (2019) as reported in the Introduction. The
 341 Lyotropic series ranks anions and cations according to their ability to influence water
 342 structure at the polymer-water interface and is a consequence of their adsorption or exclusion
 343 and their influence on the interfacial energy (Hyde, et al., 2017; Piculell & Nilsson, 1990).

344 It is well known that the gelation of LM pectins is highly sensitive to the presence of
 345 Ca^{2+} ions (Rolin, 1993). As mentioned above the sample contains a small amount of Ca^{2+} ions
 346 and it is, therefore, likely that Ca^{2+} ions also have a role to play in gel formation for systems

347 at pH 4.50. As discussed previously (Siew, Williams & Young, 2005) the specific binding of
348 Ca^{2+} ions to the pectin chain can give rise to mono-complex formation where one Ca^{2+} ion
349 interacts with one carboxylate ion on the pectin chain resulting in localised charge reversal
350 and the formation of positive electrostatic patches. This occurs because the spacing between
351 the carboxylate groups along the pectin chain is too large for one Ca^{2+} ion to interact with two
352 carboxylate ions on the same chain. For our system, these patches are not sufficient to induce
353 gelation at pH 4.50 since the pectin chains are highly charged with ~90% of the carboxylate
354 groups dissociated and electrostatic repulsions prevent them from associating. However, it is
355 evident that when electrolyte is added the electrostatic repulsions will be screened sufficiently
356 to enable the pectin chains to approach each other for association to occur through Ca^{2+} ion
357 crosslinking. The Ca^{2+} ions bound to one chain are able to interact with carboxylate groups
358 on another pectin chain as previously described (Siew, Williams & Young, 2005). There is
359 also the possibility of additional association through hydrogen bonding. In order to further
360 investigate the role of the Ca^{2+} ions we studied the effect of EDTA on the gelation process.
361 The plots of G' and G'' on the gelation of 1% pectin solutions in the presence of NaCl and
362 EDTA are presented in *Figure 7*.

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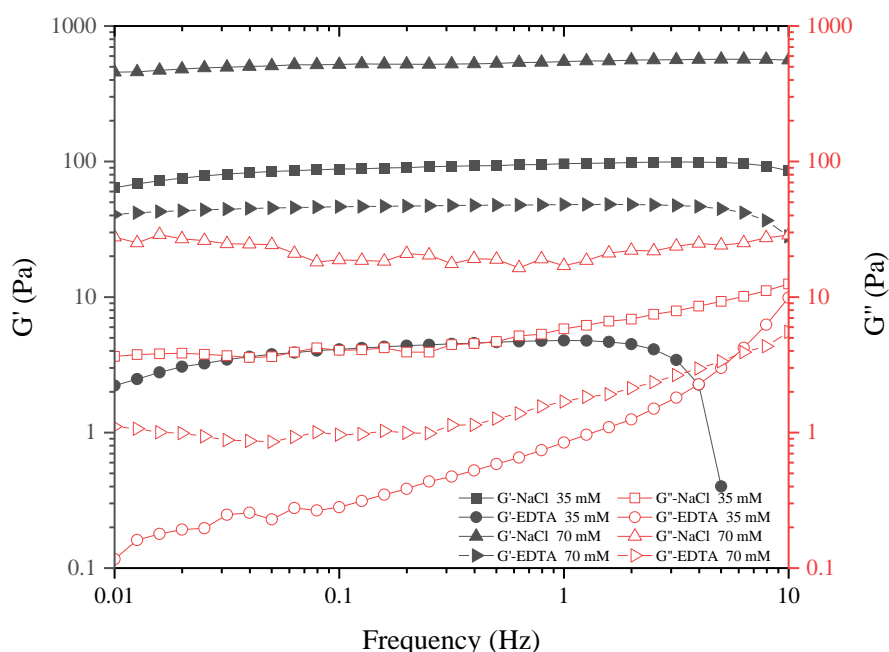
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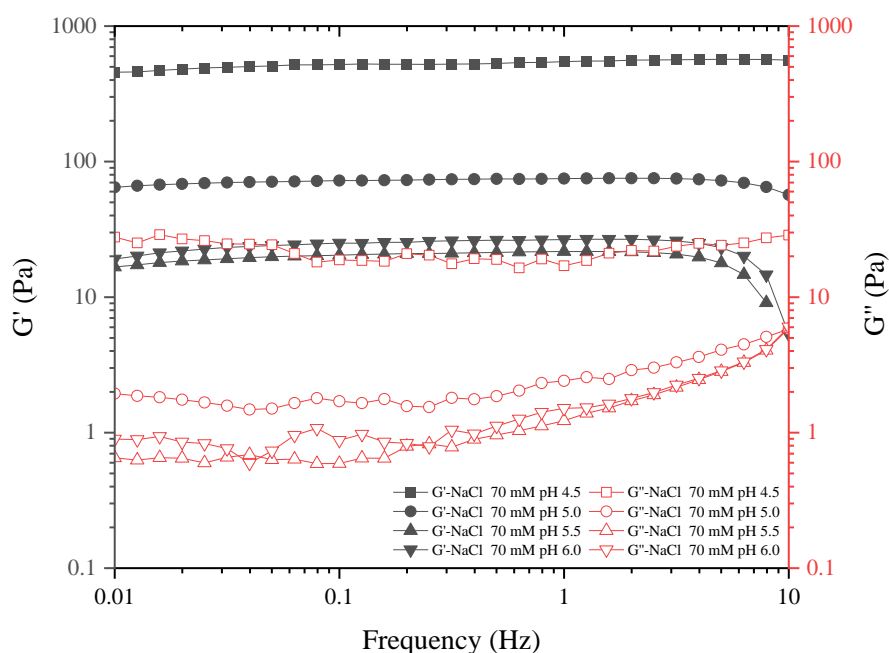
369 **Figure 7. G' (solid symbols) and G'' (open symbols) for 1% pectin solutions at pH**
 370 **4.50 in the presence of NaCl and EDTA as a function of frequency. NaCl 35 mM**
 371 **(square), EDTA 35 mM (circle), NaCl 70 mM (up-triangle), EDTA 70 mM**
 372 **(right-triangle).**
 373

374 EDTA is expected to chelate the Ca^{2+} ions present and thus eliminate crosslinking of the
 375 pectin chains. It is clearly seen that the values of G' and G'' are significantly reduced in the
 376 presence of the EDTA compared to systems containing NaCl but that gelation still occurs. It
 377 is evident, therefore, that the Ca^{2+} ions are involved in the gelation process. The fact that G'
 378 and G'' increase in value as the EDTA concentration increased from 35 mM to 70 mM
 379 indicates that the resultant additional charge screening facilitates increased pectin chain
 380 association through hydrogen bonding.

381 3.3. Influence of NaCl at various pH on the gelation properties of pectin

382 The pH of pectin samples containing 70 mM NaCl was adjusted by adding 1 M NaOH
 383 and the G' and G'' values were determined. The plots are shown in *Figure 8* and it is noted
 384 that as the pH of the system increased the values of G' and G'' decreased and above pH 6.0

385 gelation did not occur. It is evident from Figure 3b that the degree of dissociation of the
 386 carboxylate groups is >90% above pH 4.5. This being the case there will only be a marginal
 387 increase in the electrostatic repulsions between the pectin chains as the pH increases which
 388 will have a limited effect on molecular association. It is possible that the decrease in G' and
 389 G'' at pH 5 and above is due to de-esterification of some of the carboxylate groups present and
 390 also to depolymerisation of the pectin chains.



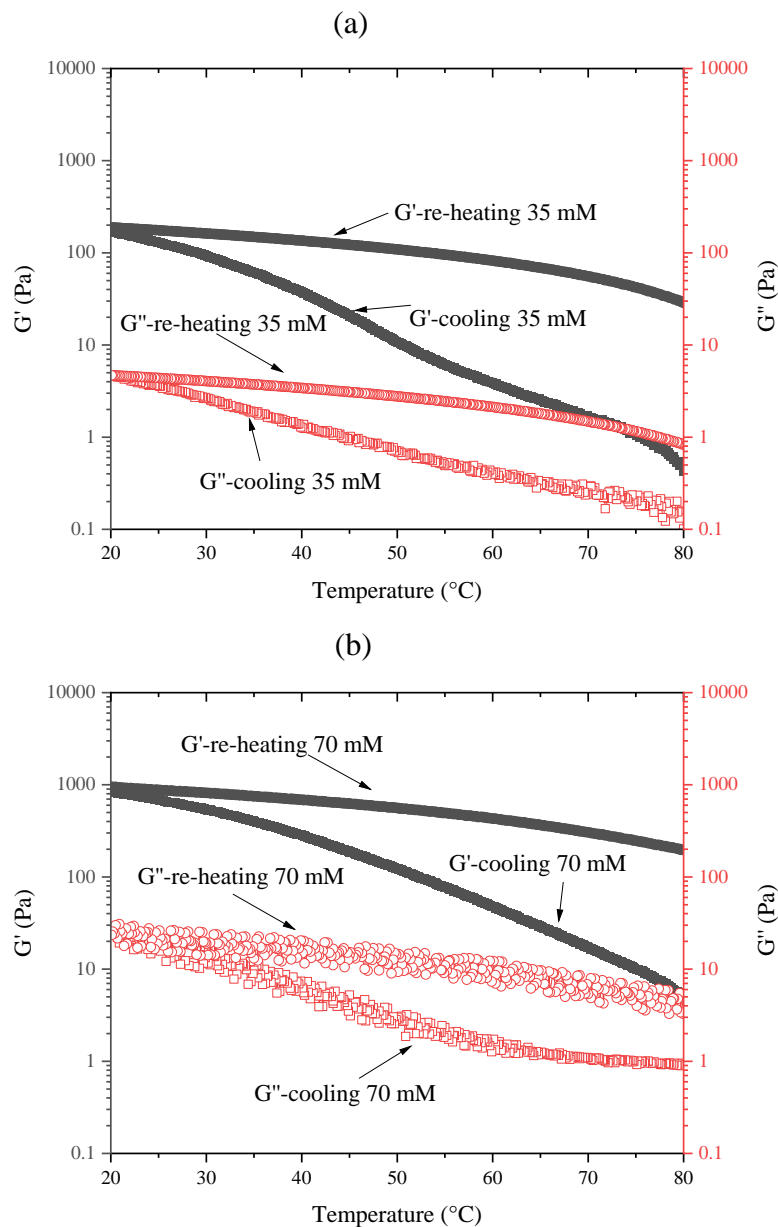
391 **Figure 8. G' (solid symbols) and G'' (open symbols) for 1% pectin solutions in the**
 392 **presence of 70 mM NaCl at various pH as a function of frequency. pH 4.5 (square), pH**
 393 **5.0 (circle), pH 5.5 (up-triangle), pH 6.0 (down-triangle).**

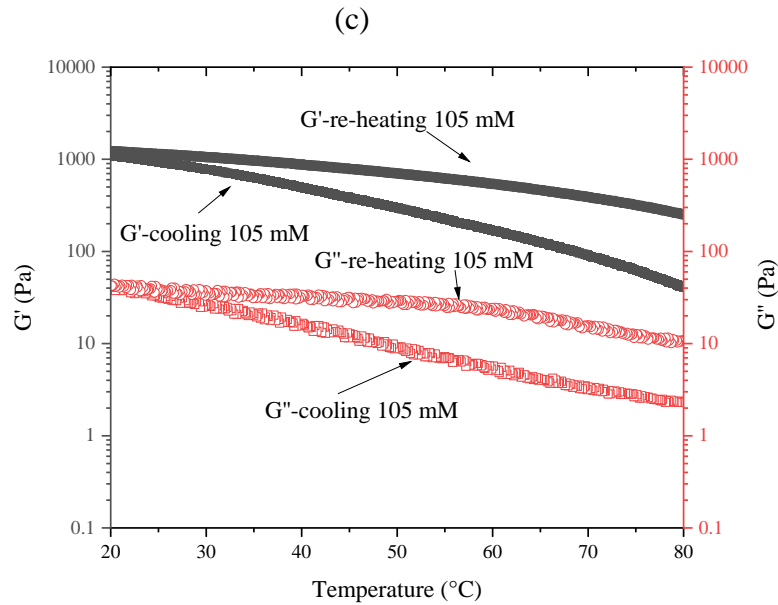
394

395 3.4. Influence of temperature on the gelation properties of pectin

396 The effect of temperature on the viscoelastic properties of the pectin solutions was
 397 studied. 1% pectin solutions were prepared at pH 4.50 in the presence of various
 398 concentrations of NaCl and heated to 80 °C. The values of G' and G'' were determined at a
 399 frequency of 1 Hz on cooling to 20 °C and then reheating to 80 °C. The results are reported in

400 *Figures 9.* For all samples both G' and G'' are seen to increase as the temperature is reduced
401 and G' is significantly greater than G'' at all temperatures indicating gel-like characteristics.
402 As might be expected, the reduction in the molecular mobility of the pectin chains as the
403 temperature is reduced facilitates an increase in the number and/or length of the junction
404 zones forming the three-dimensional gel network. On reheating the G' and G'' values are seen
405 to decrease but it is interesting to note that the values are higher than on initially cooling. It is
406 evident that the higher values are due to the increased molecular chain association which is
407 not fully disrupted on heating.

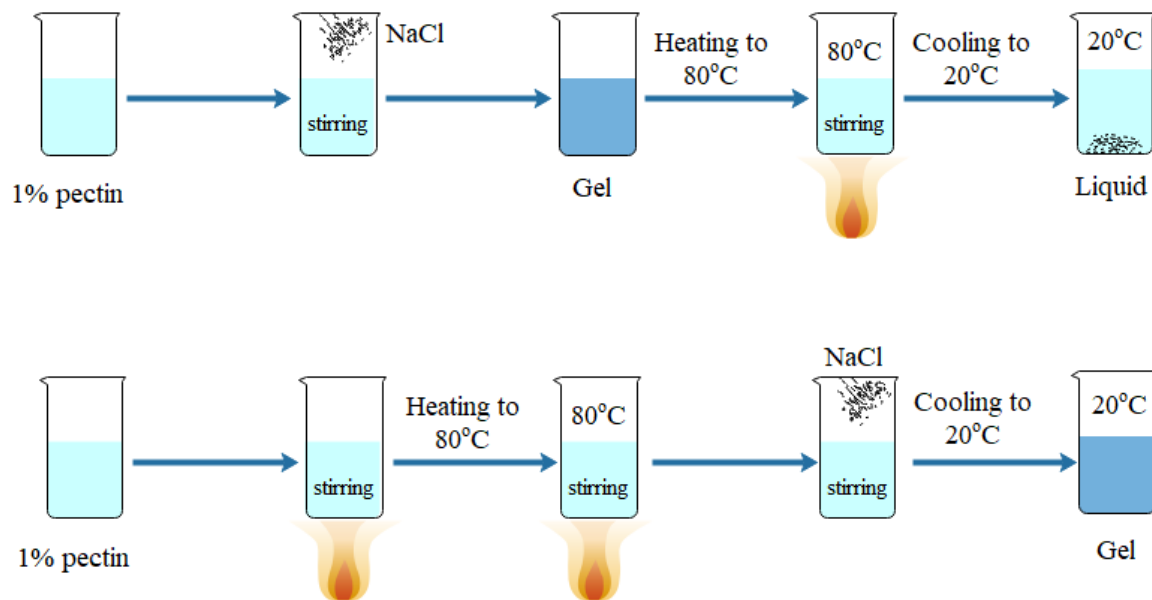




408 **Figure 9. G' and G'' for 1% pectin solutions at pH 4.50 containing varying**
 409 **concentrations of NaCl 35 mM (a), 70 mM (b) and 105 mM (c) as a function of**
 410 **temperature on cooling and reheating.**
 411

412 Gilsenan, Richardson & Morris, (2000) also observed thermal hysteresis for LM pectin
 413 gels formed at low pH and concluded that this was due to the extensive aggregation of the
 414 pectin chains. In a further experiment we investigated the influence of temperature and
 415 shearing on gel formation and this is illustrated in the schematic shown in *Figure 10*. In the
 416 first experiment NaCl solid was added to 1% pectin solution at pH 4.50 at room temperature
 417 to give a 0.5 M solution and a gel was formed. The system was heated to 80 °C and
 418 continuously sheared slowly with a magnetic stirrer and it became liquid-like. On cooling the
 419 system remained as a liquid and the pectin was seen to form a precipitate after 24 h. It is
 420 argued that on shearing at 80 °C the gel is disrupted but the molecules are still highly
 421 aggregated and on cooling the aggregated molecules are unable to form a network. In the
 422 second experiment the sample was heated to 80 °C with shearing and then the NaCl solid to
 423 give a 0.5 M solution was added. The sample was liquid-like at this stage and on cooling to

424 20 °C the sample formed a gel. In this case the molecules were not in an aggregated state
425 prior to cooling and hence were able to associate and form a gel.



426 **Figure 10. The schematic diagram of the effects of temperature and shearing on**
427 **pectin gel formation.**

428

429 4. Conclusions

430 The viscous fluid that exudes from the seeds of the fruit of the creeping fig plant
431 contains pectin. It has a low degree of methoxylation and is able to form gels at low pH
432 values. Gelation arises due to the association of the pectin chains brought about through
433 hydrogen bonding. The rate of the gelation process increases as the pH is reduced. At pH 4.5,
434 where the degree of dissociation of the carboxylate ions is greater than ~90%, the pectin
435 forms a viscous solution. Unusually, the addition of Na⁺ and K⁺ salts to the solution results in
436 gel formation. Gelation is due to the fact that the added electrolyte screens the electrostatic
437 repulsions between the pectin chains facilitating chain association. The small number of Ca²⁺
438 ions naturally present in the pectin gives rise to positively charged patches which promote

439 crosslinking of the pectin chains. The strength of the gels varies with the nature of the salt
440 added and is in accordance with the Lyotropic series. The pectin could be of commercial
441 interest since most pectins tend to have a high methoxyl content and are often de-esterified
442 for particular applications.

443

444 **CRedit authorship contribution statement**

445 **Ruiyun Chen:** Conceptualization, Methodology, Investigation, Data Curation, Writing -
446 Original Draft. **Ian Ratcliffe:** Conceptualization, Methodology. **Peter A Williams:**
447 Conceptualization, Methodology, Writing - Original Draft, Writing - Review & Editing.
448 **Shunjing Luo:** Methodology, Investigation. **Jun Chen:** Resources, Methodology. **Chengmei**
449 **Liu:** Conceptualization, Funding acquisition.

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